

Seat No.: _____ Enrolment No. _____

GUJARAT TECHNOLOGICAL UNIVERSITY
BE SEM-IV Examination-Nov/Dec-2011

Subject code: 140503

Date: 30/11/2011

Subject Name: Process Heat Transfer

Time: 02.30 pm -5.00 pm

Total marks: 70

Instructions:

1. Attempt all questions.
2. Make suitable assumptions wherever necessary.
3. Figures to the right indicate full marks.

- Q.1**
- (a) From Fourier's law derive expression for heat transfer by conduction through cylindrical surface. **07**
- (b) A furnace is constructed with 22 cm of fire brick, 12cm of insulating brick and 25 cm of building brick. The inside temperature is 940°C and the outside temperature is 60°C. Thermal conductivity of the materials are 1.395, 0.2093 and 0.7558 W/m°K respectively. Find the heat loss per unit area and the temperature at the junction of the fire brick and insulating brick. **07**
- Q.2**
- (a) Derive expression for Rate of heat transfer between two fluids flowing in counter flow in double pipe heat exchanger. **07**
- (b) Crude oil flows at the rate of 100 kg/hour through the inside pipe of a double pipe heat exchanger and is heated from 30°C to 90°C. The heat is supplied by Kerosene initially at 200°C flowing through the annular space. If the temperature of approach (minimum temperature difference) is 10°C, determine the heat transfer area for co-current flow and the kerosene flow rate. **07**
- C_p of crude oil = 2.1 kJ/kg°C
 C_p of Kerosene = 2.51 kJ/kg°C
 $U_o = 465 \text{ W/m}^2 \text{ } ^\circ\text{K}$

OR

- (b) 9100 kg. of Ethyl alcohol is to be heated from 10°C to 80°C per hour. The heating medium is condensing steam at 1.41 kg/cm² at 110°C. The overall coefficient of heat transmission, however, varies linearly with temperature from 110 W/m²°K at 10°C to 455 at 80 °C. Obtain the surface area of the heat exchanger. Specific heat of alcohol is 2.721 kJ/kg °C. **07**
- Q.3**
- (a) Discuss Kirchoff's law of radiating power of a body. Explain what is Black body and Grey body. **07**
- (b) Two very large parallel planes with emissivities 0.4 & 0.75 are engaged in radiative heat transfer Calculate the rate of heat transfer. If a highly polished Aluminium screen with emissivity .04 is placed between them, calculate reduction in heat transfer. **07**

OR

- Q.3** (a) Discuss Pool boiling. Explain various regimes of Pool boiling. What is critical flux? How knowledge of critical flux is useful? **07**
- (b) Derive the expression for time required in an agitated vessel to raise the temperature of liquid mass m with mean specific heat C_p from temperature T_a to T_b by condensing steam at temperature T_s . **07**
- Q.4** (a) Discuss various types of feed arrangement used in multiple effect evaporator with their merits and demerits. **07**
- (b) It is desired to concentrate 5000 kg/hr of a solution from 10% to 25 % solids in a single effect evaporator. Steam is available at 110 °C and the vapor space is maintained at 410 mm of Hg. The boiling point of water corresponding to the vapor space pressure is 84°C. The solution has a boiling point elevation of 10°C. The enthalpies of feed and thick liquor are 375 and 335 kJ/kg respectively and the enthalpy of the vapor is 2721 kJ/ kg. The feed enters at its boiling point corresponding to the vapor space pressure. **07**

$$\lambda_s = 2235 \text{ kJ/kg.}$$

(a) Calculate the steam consumption per hour.

(b) If the available heat transfer area is 35 m², estimate the heat transfer coefficient.

OR

- Q.4** (a) Discuss capacity and economy of evaporator with reference to single and multiple effect evaporator. **07**
- (b) A vertical plate 50cm × 50 cm is exposed to dry saturated steam at atmospheric pressure. The plate is held at 98°C. Compute the rate of heat transfer and mass rate of steam condensation. **07**
 $\mu = 282 \times 10^{-6} \text{ kg/m.s}$ $\rho = 960 \text{ kg/m}^3$ $k = 0.68 \text{ W/m } ^\circ\text{C}$
- Q.5** (a) With a neat sketch explain construction and working of a 1-2 Shell & Tube heat exchanger. **07**
- (b) Show different types of fins used in heat exchanger. **07**

OR

- Q.5** (a) Explain **07**
- (i) Variation of Thermal conductivity with temperature.
(ii) Analogy between Transfer Process
- (b) Explain **07**
- (i) LMTD Correction factor
(ii) Fouling factor
