

GUJARAT TECHNOLOGICAL UNIVERSITY**BE - SEMESTER-V • EXAMINATION – SUMMER • 2014****Subject Code: 150403****Date: 19-06-2014****Subject Name: Chemical Reaction Engineering****Time: 10:30 am - 01:00 pm****Total Marks: 70****Instructions:**

1. Attempt all questions.
2. Make suitable assumptions wherever necessary.
3. Figures to the right indicate full marks.

- Q.1 (a)** Define and explain the following terms. **04**
- i) Order of reaction (ii) Elementary and non-elementary reactions
- iii) Activation Energy iv) Single and multiple reactions. **03**
- (b)** What are the different ideal reactors? Derive the performance equation of Ideal Plug flow reactor (PFR). **07**
- Q.2 (a)** Continuous stream of gaseous enters a vessel at temperature $T_0=400$ K, $P_0=4$ atm, reacts there and leaves at $T=300$ K, $P=3$ atm and $C_{A0}=100$, $C_{B0}=200$, $A+B \rightarrow 2R$ find X_A , X_B , C_B . $C_A=20$. **07**
- (b)** Define ideal reactors. Explain the importance of reactor design with broad classification of reactor types. **07**
- OR**
- (b)** Explain the size comparison of single ideal CSTR with PFR and mention the different parameter affecting the sizes of the reactor. **07**
- Q.3 (a)** Write short notes on **03**
- 1) Space time and Space velocity **04**
- 2) Optimum temperature progression profile.
- (b)** Derive the design equation of Recycle reactor. **07**
- OR**
- Q.3 (a)** Show that for a first order irreversible reaction $\ln(1/(1-x_A))=kt$. **07**
- (b)** Find the conversion after 1 hr. in a batch reactor for $A \rightarrow R$, $-r_A=3C_A^{0.5}$ mol/lit-hr and $C_{A0}=1$ mol/l. **07**
- Q.4 (a)** Explain the temperature dependency term in the rate equation using thermodynamics and collision theory. **07**
- (b)** Write short notes on half life time of the reaction. **07**
- OR**
- Q.4 (a)** A first order irreversible reaction $A \rightarrow B$ is carried out in a plug flow reactor followed by an equal size CSTR in series. The concentration of A in the feed is 1 kg mole/m³ and the residence time in each reactor is 3600 sec. The specific reaction rate constant for the reaction is $1/3600$ sec⁻¹. Find the conversion of A at the exit of the system. **07**

- Q.4 (b)** Explain the terms instantaneous fractional yield and overall fraction yield of a product. **07**
Give its advantages in the product distribution.
- Q.5 (a)** Derive the $C_{R_{\max}}$ and $t_{R_{\max}}$ for the reaction first order followed by zero-order reaction **07**
for

$$A \xrightarrow{k_1} R \xrightarrow{k_2} S$$
- (b)** Give the general graphical design procedure to give the relationship of temperature, **07**
composition and rate of single homogeneous reaction.
- OR**
- Q.5 (a)** Discuss in detail the qualitative product distribution for series reaction. **07**
- (b)** Define autocatalytic reactions. Derive an expression to find its kinetics. Explain plots of **07**
rate of reaction Vs. time and concentration Vs. time.
