

GUJARAT TECHNOLOGICAL UNIVERSITY**B. E. - SEMESTER – VII • EXAMINATION – WINTER 2012****Subject code: 172602****Date: 31/12/2012****Subject Name: Polymer Kinetics****Time: 10.30 am – 01.00 pm****Total Marks: 70****Instructions:**

1. Attempt any five questions.
2. Make suitable assumptions wherever necessary.
3. Figures to the right indicate full marks.

Q. 1 (a) Discuss in detail about the factors affecting the rate of reaction. **06****Q. 1 (b)** Answer the following**(i)** Which is temperature dependent term in reaction rate? Write in brief about the Arrhenius theory of temperature dependency on rate of reaction. **06****(ii)** Define the following terms: (i) Single Reaction (ii) Multiple Reaction **02****Q. 2 (a)** Discuss in detail about the classification of reactors. **07****Q. 2 (b)** Give the pseudo steady state hypothesis. The primary reaction occurring in the heterogeneous decomposition of nitrous oxide is found to be $-r_{N_2O} = k_1 [N_2O]^2 / 1 + k_2 [N_2O]$. Devise the mechanism to explain this reaction. **07****OR****Q. 2 (b)** Answer the following**(i)** At 500°K the rate of bimolecular reaction is five times the rate at 400 °K. Find out the activation energy of reaction (i) From Arrhenius law (ii) From collision theory **05****(ii)** The rate constant of reaction at 27°C is $1.3 \times 10^{-3} \text{ sec}^{-1}$. Determine the frequency factor. Take $E = 128170 \text{ calorie/gram mole}$. **02****Q. 3 (a)** Derive the integral rate expression for liquid phase bimolecular type second order reaction $A+B \rightarrow \text{products}$ for constant volume batch reactor. **07****Q. 3 (b)** Pure gaseous reactant A ($C_{A0} = 100 \text{ millimole/liter}$) is fed at steady rate in to a mixed reactor ($V = 0.1 \text{ liter}$) where it dimerizes ($2A \rightarrow R$). For different gas feed rates the following data is obtained: **07**

Run Number	1	2	3	4
$v_0 (\text{Liter/hour})$	30.0	9.0	3.6	1.5
$C_{A,\text{out}}$ (millimole/liter)	85.7	66.7	50	33.3

Find the rate equation for this.

OR**Q. 3 (a)** Aqueous A at a concentration $C_{A0} = 1 \text{ mole/liter}$ is introduced into a batch reactor where it reacts away to form product R according to stoichiometry $A \rightarrow R$. The concentration of A in the reactor is monitored at various times as shown below: **07**

t, minutes	0	100	200	300	400
$C_A, \text{ mole/m}^3$	1000	500	333	250	200

For $C_{A0} = 500 \text{ mole/m}^3$ find the conversion of reactant after 5 hours in batch reactor.

Q. 3 (b) The homogeneous gas phase decomposition of phosphine, $4\text{PH}_3(\text{g}) \rightarrow \text{P}_4(\text{g}) + 6\text{H}_2(\text{g})$ proceeds at 649°C with first order rate $-r_{\text{PH}_3} = (10/\text{hr})C_{\text{PH}_3}$. What size of plug flow reactor (PFR) operating at 649°C and 4.6 atmosphere can produce 80% conversion of feed consisting 2 kg moles of pure phosphine per hour? **07**

Q. 4 (a) Answer the following

(i) Explain the practical significance of polymer molecular weight. **05**

(ii) Write down the formula to calculate the number average and weight average degree of polymerization. **02**

Q. 4 (b) Discuss the kinetics of cationic polymerization. **07**

OR

Q. 4 (a) Answer the following

(i) Derive the mathematical expression for non-catalyzed polycondensation type polymerization. **05**

(ii) Explain the term ceiling temperature. **02**

Q. 4 (b) Explain the effect of reactivity ratios on the copolymerization behavior. **07**

Q. 5 (a) Calculate Number Average Molecular Weight, Weight Average Molecular Weight and Z-average Molecular Weight for a polydispersed polymer composed of the following mixture of fractions (mass% and molecular weight of each of the fractions are given) **07**

Mass%	20	30	50
Molecular Weight	50,000	1,00,000	2,00,000

Q. 5 (b) Which method is used to determine the viscosity average molecular weight? Discuss that method in detail. **07**

Q. 5 (a) The following data were obtained for intrinsic viscosity of some polyisobutylene samples in CCl_4 solutions at 30°C . Verify suitable plot that the data fit to the equation $[\eta] = k(M_v)^\alpha$. Determine the constants k and α . **08**

$[\eta]$, cm^3/gm	430	206	78	73	43	15.1
M_v , cm^3/gm	12,60,000	4,63,000	1,10,000	92,700	48,000	10,000

OR

Q. 5 (b) How number average molecular weight is determined by end group analysis method? **06**
