

GUJARAT TECHNOLOGICAL UNIVERSITY**Diploma Engineering - SEMESTER-V • EXAMINATION – WINTER • 2014****Subject Code: 355502****Date: 28-11-2014****Subject Name: Piping Engineering****Time: 10:30 am - 01:00 pm****Total Marks: 70****Instructions:**

1. Attempt all questions.
2. Make suitable assumptions wherever necessary.
3. Figures to the right indicate full marks.
4. English version is considered to be Authentic.

Q.1 (a) Define the term 'pipe' ? **07**

Explain the classification of pipe / piping based on various criteria?

(b) Explain in brief with tabulated form : MTO used for pipe fabrications **07**

Q.2

(a) Calculate the diameter of pipe to delivered , **07**

$Q = \text{Discharge} = 800 \text{ lit / Min of water}$

$V = \text{Maximum velocity} = 15 \text{ M / sec}$

Also find the loss head due to friction

[Loss of head/pressure due to friction] in pipe if,

Length of pipe = $L = 10 \text{ k M}$

Assume

Co efficient of friction = $f = 0.015$

Gravitation al constant = $g = 9.8 \text{ M / sec}^2$.

(b) Compare the following terms with neat sketch : **07**

1. Short radius and long radius Elbow.

2. Pipe and Tubes

3. Normal and Reducer Tee

OR

Q.3 (b) Explain in brief with neat sketch : - Steam-trap used in piping **07**

(a) List out the various types of drawing used in piping engineering **07**

Explain in brief with neat sketches : P. & I. D . used in piping eng.

(b) List out the various types of drawing used in piping engineering.? **07**

Explain in brief with neat sketches : P. & I. DIAGRAM used in piping eng.

OR

Q.3 (a) State the reasons to provide : High Point Vent [HPV] , Low Point Drain [LPD] in piping engineering liquid storage tank with delivery pipe height from bottom 3d to 5d. **07**

(b) Prepare WPQ with help of following data. (Assume suitable addition data , if necessary)

1) Matériel : SA 106 GR 70

2) Pipe dia : 500 mm

3) Electrode : E-7018 of $\Phi 4 \times 450 \text{ mm}$

4) Thickness of pipe : 10 mm (assume)

5) Welding process : SMAW

6) Position : 5G/6G

Q.4 (a) State functions and duties of piping engineering department. **07**

- (b) Explain in brief : codes and standards used for piping eng 07
- OR**
- Q. 4** (a) Explain in brief : The information available on “ Nozzle schedule table ” of typical blue print. 07
- (b) A spherical storage tank having: 07
- Out side Diameter of spherical tank = $D_i = 520 \text{ cm}$,
- Thickness of tank = $t = 10 \text{ mm}$
- If the Rate of Painting = 60 Rs. / M^2
- If the Rate of raw material = 100 Rs. / Kg
- 1] Find out the inside volume of storage tank & Total cost of raw material of tank .
- 2] Find out the Total cost of out side Painting.
- Q.5**
- (a) Describe the impotence of Fasteners’ tightening / loosening seq. of flanges ? 07
- (b) Define the term ‘ heat insulation ’ ? 07
- List the various types of insulation & State their properties/applications ?
- OR**
- Q.5** (a) Explain in brief : - Mechanical seal and gasket 07
- (b) Define the pipe support and restraint. 07
- State the function of pipe support.
- Classify the pipe support.
